

Date: Wednesday, 4/19/2006 2:35:02 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	ANGLE
Job Number :	26747		
Estimate Number :	11459		
P.O. Number :	N/A	Part Number :	D314085
This Issue :	4/19/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D3140 REV D1
First Issue :	N/A	Project Number :	N/A
Previous Run :	26231	Drawing Revision :	D1
		Material :	N/A
		Due Date :	4/26/2006
Written By :	<u>SEE COMMENT BELOW</u>		Qty: 1 Um: Each
Checked & Approved By :	<u>SEE ABOVE USER & DATE</u>		
Comment :	Est. A 02.04.30 New Issue NG Est. Rev B New dwg rev. ecn781 06.04.18 EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M5052H32S040	5052-H32 .040 Sheet
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Comment: Qty.: 0.3688 sf(s)/Unit Total : 0.3688 sf(s)
 M5052H32S.040 SHEET
 Batch 115962

Bob on 19 (1)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut as per dwg D3140 26.65" long
 Deburr.
 No sharp edges
 Contour as per dwg

Bob on 19 (1)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Joe 04.20

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1
 Chemical Conversion Coat as per QSI 005 4.1

Bob on 20 (1)

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

SB 06/04/20 (1)

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Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

DD 06/04/21

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DD 06/04/21

Job Completion



W 06-04-21